



Our Industrial Tools Serving Quality Production

*Cutting-edge technology in expert hands, shaping the future
through sustainable and innovative solutions.*

www.mitjavila.com
15/03/2024



Mitjavila Group's Activity

Founded in 1970 by Raymond Mitjavila, the Group is a European leader in the design and manufacturing of aluminum systems for blinds, closures, and pergolas. A strategy based on the integration of production processes gives the group undeniable expertise, from the design process to commercialization.



Mitjavila designs and implements multiple projects, thus capitalizing on its expertise.

This proficiency enables the group to provide a continuous flow of innovations, combining design and quality while refining existing products.

The core of the group's success lies in the professionalism of its collaborators. They embody the essential values of the group every day, practicing innovation to maintain leadership, continually developing industrial tools, while anchoring responsibility, entrepreneurial spirit, and autonomy at the heart of their actions.



The Mitjavila Ecosystem



Vilamalla



Nogueira





Madrid)



Soulom

Logistics Service

Logistics Platforms

Production Workshop
Pergola, and Shelters
Soulom (France)

Production Workshop
Pergola, and Shelters
Soulom (France)

Technical and Commercial Service
Rivesaltes (France)

Manufacturing Workshop
Motor and Automation
Soulom (France)

Production Workshop
Pergola and Solar Carport
Rivesaltes (France)



Rivesaltes



Pindelo





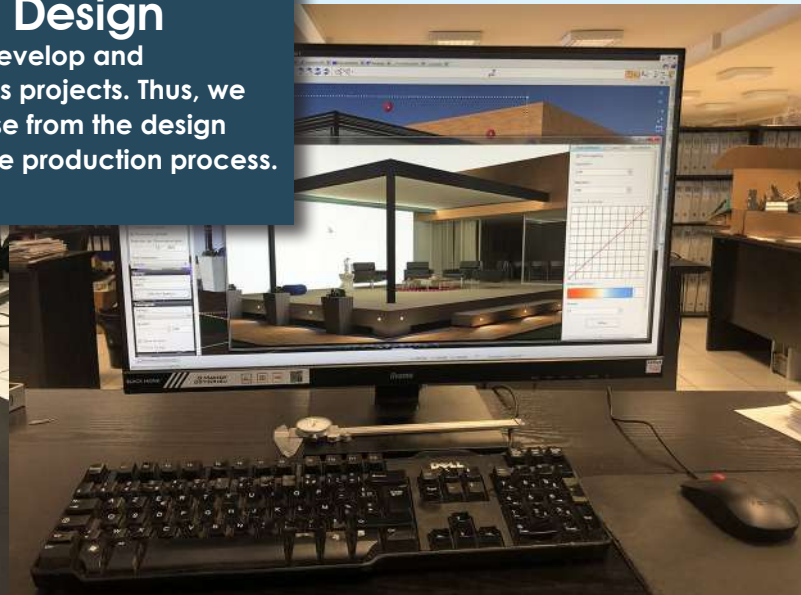
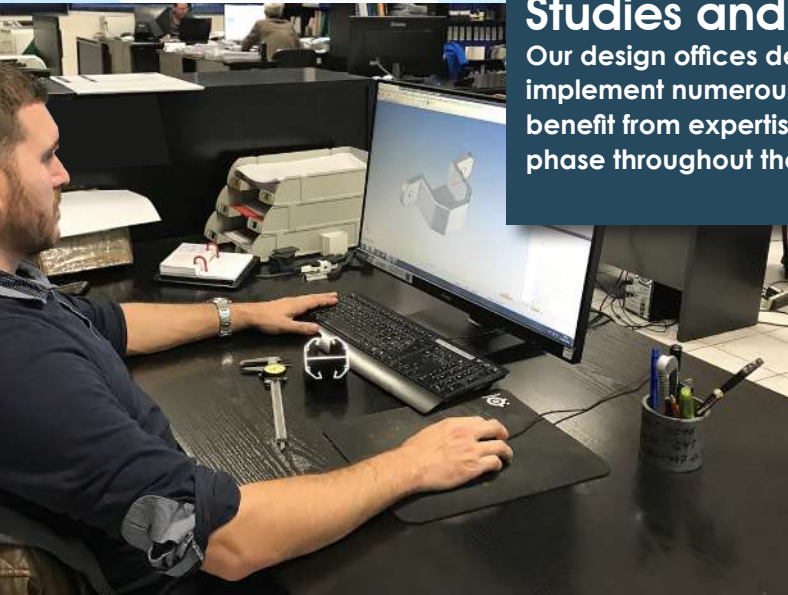
Headquarters in Rivesaltes

The headquarters in Rivesaltes is the core of our operations, where innovation, strategic planning, and coordination come together to support our global activities.



Studies and Design

Our design offices develop and implement numerous projects. Thus, we benefit from expertise from the design phase throughout the production process.



Assembly workshop

In this workshop for finished products, the pieces and profiles are assembled to create perfectly assembled products, with precise fixings and impeccable aesthetics.





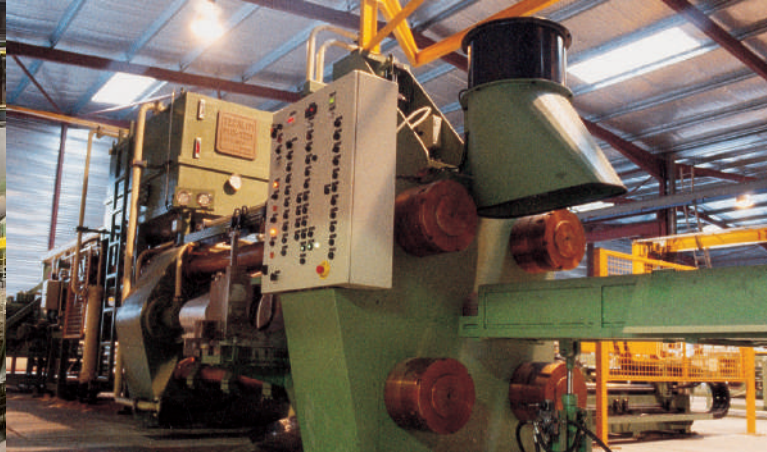
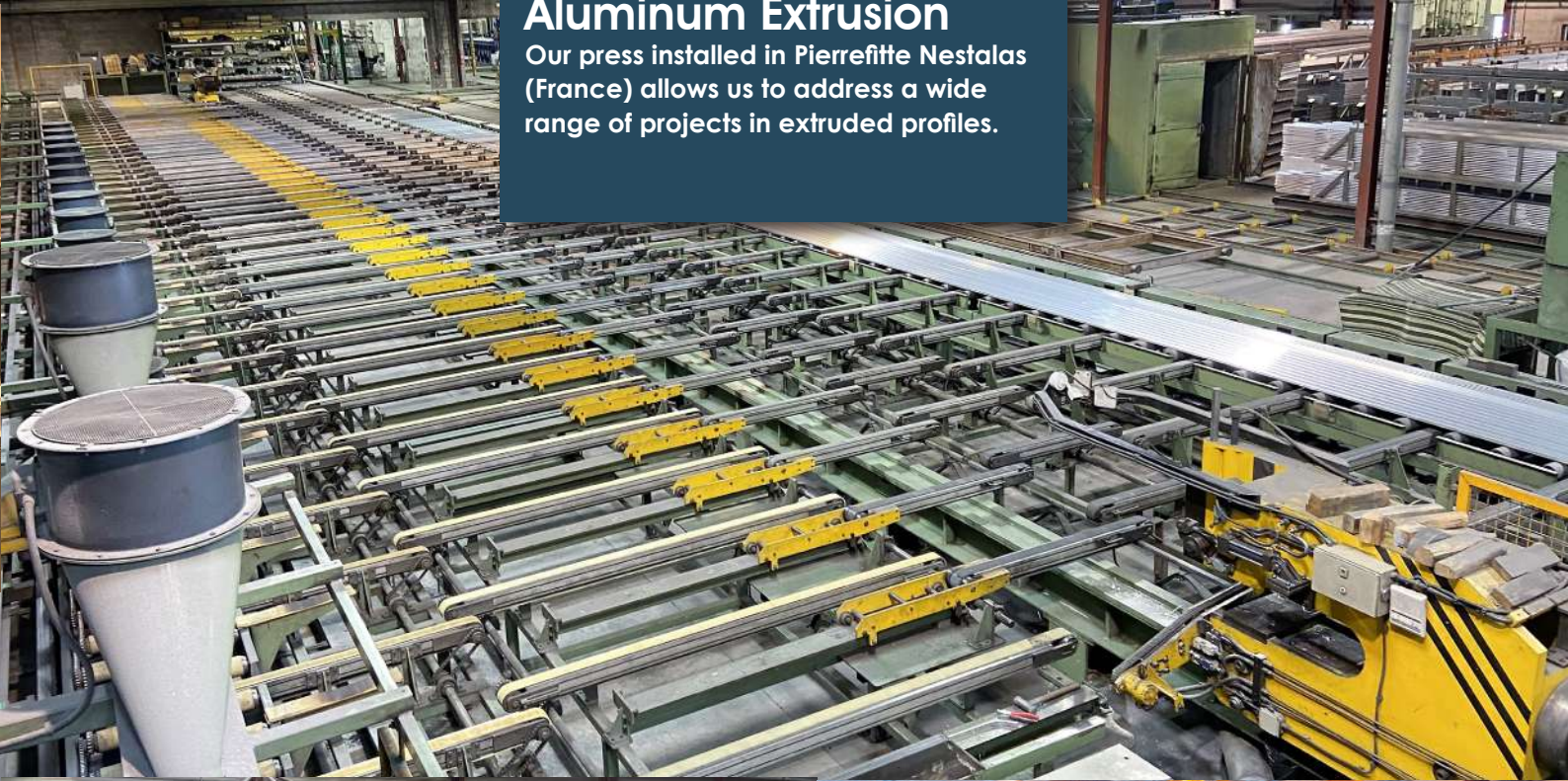
TPTS Facility

The production complex integrates the technical design office, warehouse, and manufacturing lines, providing a comprehensive environment.



Aluminum Extrusion

Our press installed in Pierrefitte Nestalas (France) allows us to address a wide range of projects in extruded profiles.





Mechanization in Soulom

Mechanization workshops are present in all production units. At each stage of manufacturing, we verify the assembly, fastening, and aestheticsun of all parts.



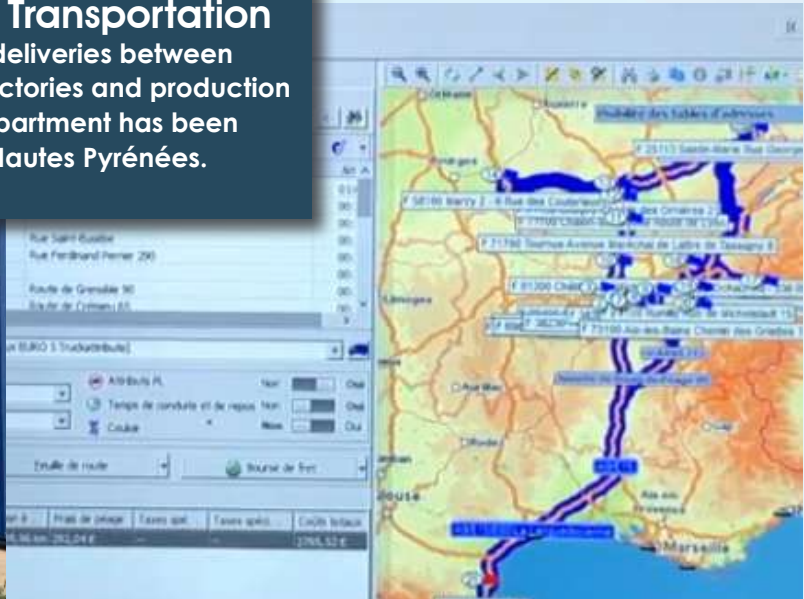
Manufacturing of Parts

By managing the in-house production of aluminum hardware, we control every stage of the process, ensuring total control over the quality and precision of our final products.



Logistics and Transportation

To ensure optimal deliveries between Mitjavila group's factories and production sites, a logistics department has been established in the Hautes Pyrénées.





Recycling of Profiles

We recycle extrusion waste into aluminum billets to produce new parts, thus supporting a sustainable production approach.



Recycling Parts and Shavings

We also recycle aluminum parts and cutting waste by transforming them into ingots or granules, which are reused in our foundries for creating new parts.



Plastic Recycling

All plastic waste generated during manufacturing or non-conforming parts are directly reprocessed into plastic pellets and reintroduced into the plastic injection process.





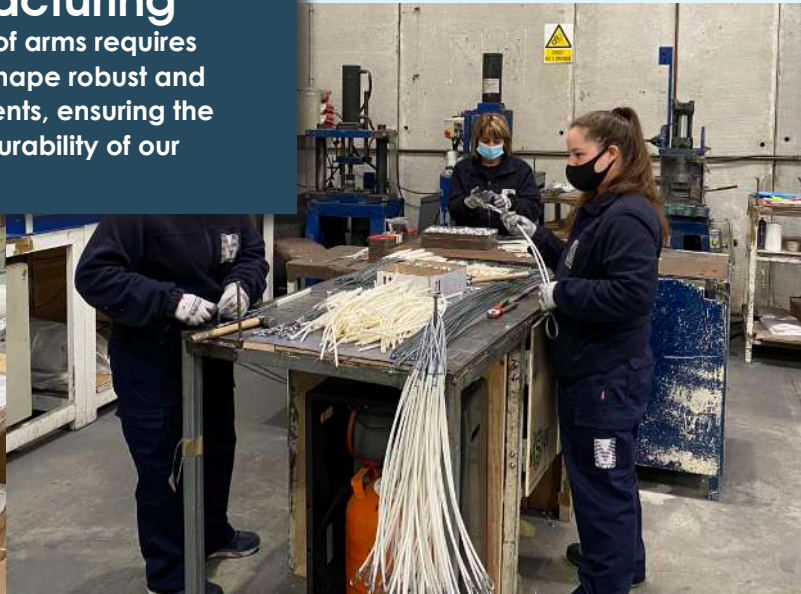
Llers Site

The Llers site focuses on commercial management and a variety of productions of blinds and pergolas, representing a central hub for our operations.



Arm Manufacturing

The manufacturing of arms requires sharp expertise to shape robust and functional components, ensuring the performance and durability of our products.



Zamak Injection

Similar to aluminum injection casting, we also manufacture parts in Zamak (Zinc alloy).





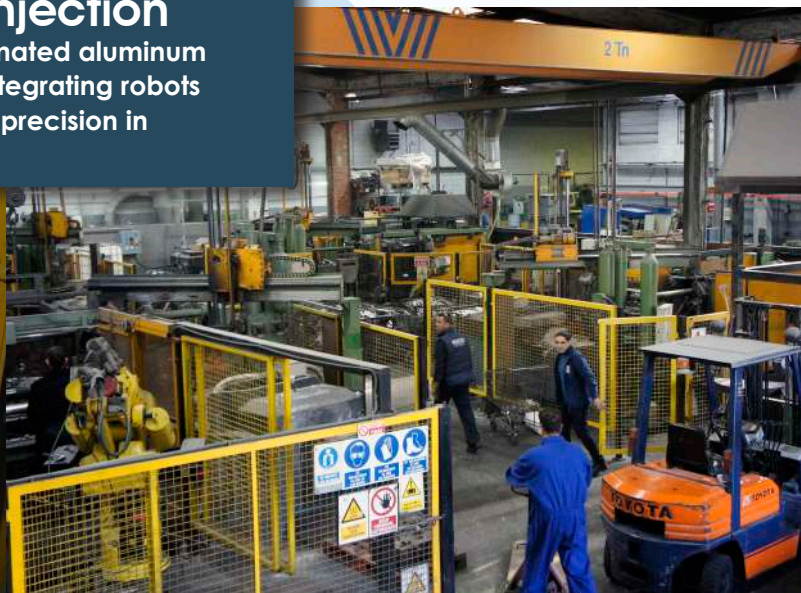
Vilamalla Site

The Vilamalla site is a specialized center where aluminum injection is carried out with sharp expertise, contributing to the production of essential components for our products.



Aluminum Injection

Equipped with automated aluminum injection facilities, integrating robots to ensure maximum precision in manufacturing.



Polyester Powder Coating

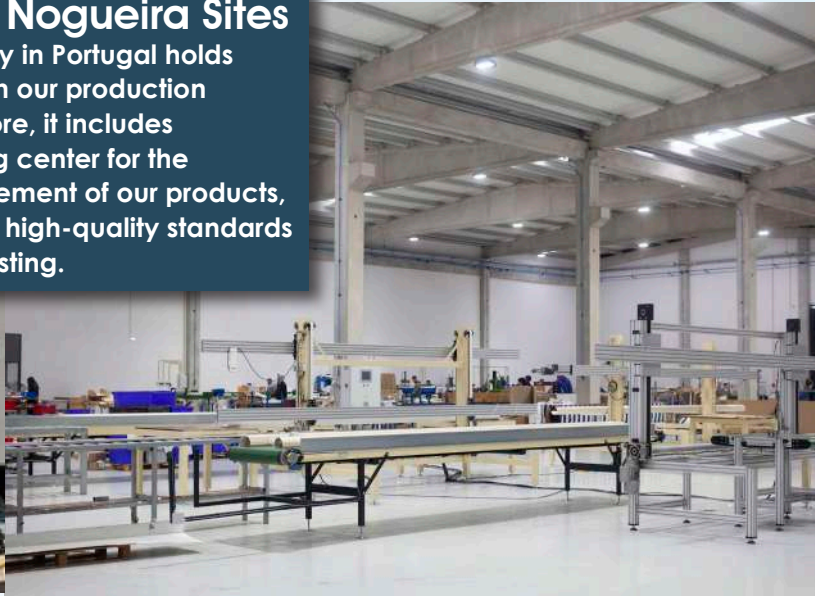
2 coating lines for profiles and 3 coating lines for aluminum parts. We use RAL color references and adhere to current environmental standards.





Pindelo and Nogueira Sites

The Mitjavila factory in Portugal holds a central position in our production network. Furthermore, it includes a dedicated testing center for the continuous improvement of our products, aiming to maintain high-quality standards through rigorous testing.



Gravity Die Casting

Since the beginning of our activity (45 years), we have been producing small and medium series through gravity die casting. 30 gravity hydraulic machines.



Aluminum Injection

Injected aluminum, characterized by its strength and lightness, plays a fundamental role in the industrial design of our products.





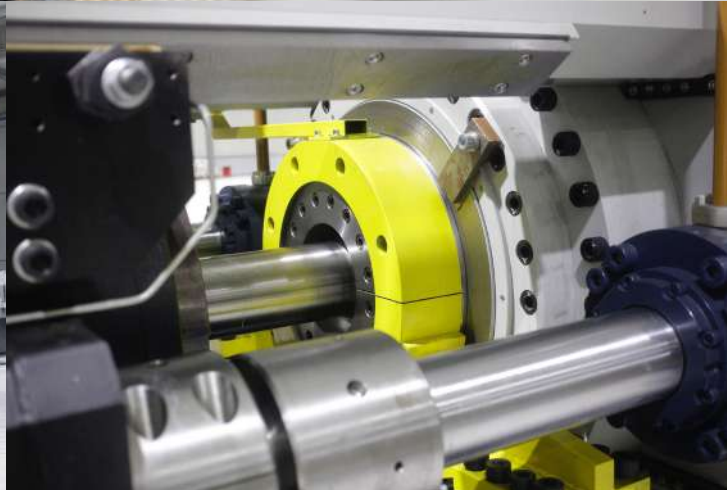
New Vouzela Site

The new Vouzela site was constructed in 2023 with the aim of expanding our capabilities. With an area exceeding 9000 m², it will house a new press, a lacquering line, a billet foundry, and assembly workshops.



New Extrusion Press 2400T

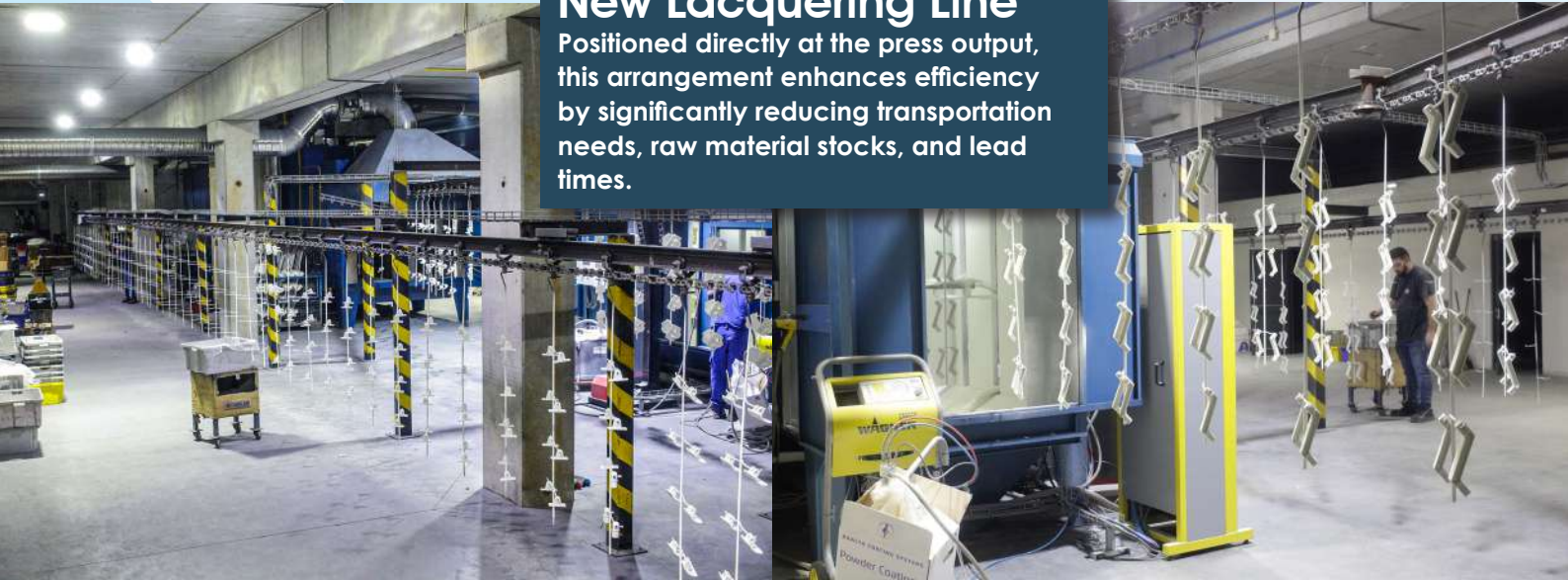
It will allow us to increase our production capacity to gain responsiveness while modernizing our production tool.





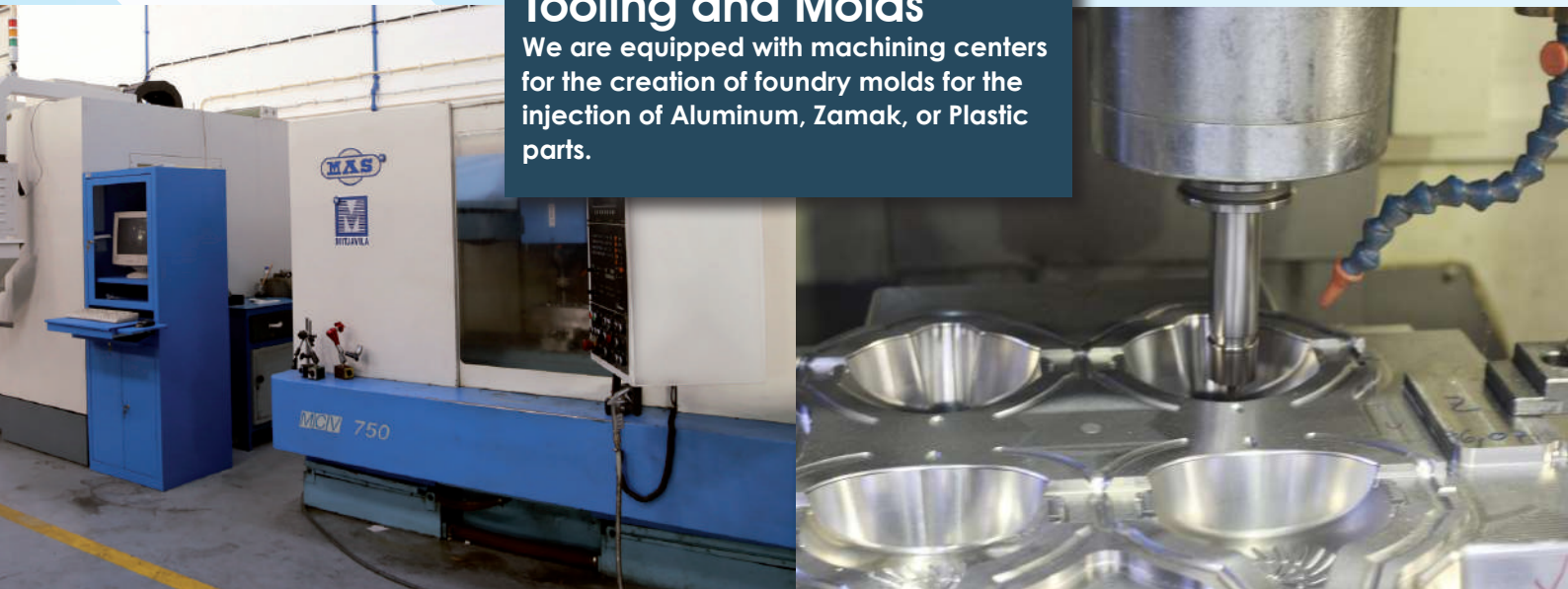
New Lacquering Line

Positioned directly at the press output, this arrangement enhances efficiency by significantly reducing transportation needs, raw material stocks, and lead times.



Tooling and Molds

We are equipped with machining centers for the creation of foundry molds for the injection of Aluminum, Zamak, or Plastic parts.



Plastic Injection

Production of small to large mass parts colored pvc parts. Our machine range varies from 35 to 400 tonnes.



Our commitment to the environment

Mitjavila has always been committed to manufacturing repairable and durable products. Convinced that a quality product should be repairable, we make spare parts for our products available in the catalog for at least 10 years.

These aluminum products do not become obsolete. We are proud to offer individuals, through our network of dealers, the opportunity to order spare parts.

Eco-design at the heart of our project

Being able to meet the demand for sustainable and repairable products is a challenge that we brilliantly overcome. The arrival of the new Clever Arm, entirely dismantlable and without glue, where the parts are now screwed, is proof of this. Robustness and reliability are part of the DNA of our brand.



Thanks to the developments in 2022 of two aluminum recycling lines, we align with the logic of a short recycling circuit for aluminum with a low carbon footprint. A definite commitment to the environment. We also collect the profile cut-offs produced during assembly, sending them to specialized foundries. They return to us in the form of billets that we reuse.

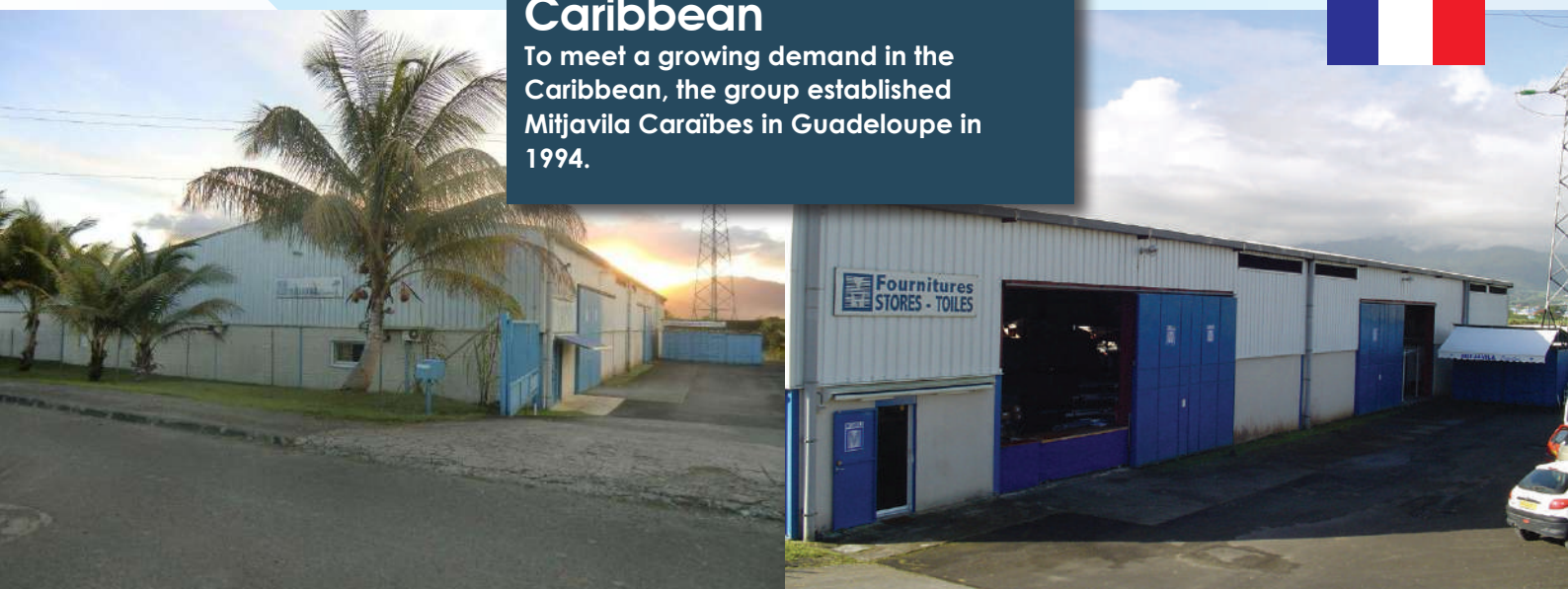
Conquering the International Market

-  France 1970
-  España 1983
-  Canada 1985
-  Caraïbes 1994
-  Florida 1996
-  Portugal 1986
-  Chile 1999
-  Italia 2001



<p>750 co-workers</p>	<p>60 000 m2 of plant</p>
<p>23 modèles d'utilité</p>	<p>7 countries</p>
<p>10 european patents</p>	

Caribbean
To meet a growing demand in the Caribbean, the group established Mitjavila Caraïbes in Guadeloupe in 1994.



USA (Florida)

To strengthen our presence in the USA and to respond more quickly to local demand.



Canada

In 1984, to conquer the North American market, Mitjavila Canada was established in Granby, next to Montreal.



Italie

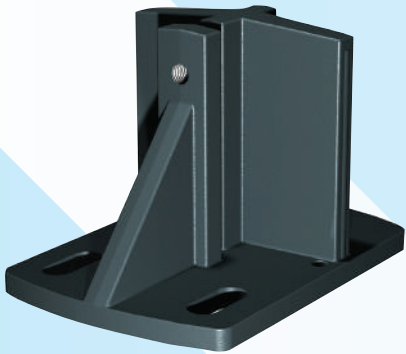
Mitjavila Italy embodies our presence and commitment to the Italian market, offering our products and services while meeting the specific requirements of this region.



ALUMINUM FOUNDRY ALLOY Enhanced Parts Strength

In a continuous effort to improve the quality of our products, our aluminum foundries employ a specially designed alloy to balance strength and toughness, achieved through extremely fine grains. This alloy aims to increase the mechanical strength and corrosion resistance of our parts.

Following numerous comparative tests, we have observed a significant improvement in the strength of our foundry parts with the new alloy, achieving between 35% and 40% additional strength compared to our traditional alloy. This innovation reinforces the reliability of our products, ensuring superior performance and increased durability across various applications.



NEW ALLOY for our Aluminum Profiles

Bending resistance (+20%)

Our new aluminum alloy contains higher amounts of silicon, iron, copper, and magnesium, providing it with improved bending resistance compared to the old classic alloy. This solution is better suited for the use of long profiles.



CNC MACHINING

The mechanization of aluminum parts with computer numerical control (CNC) machines represents a significant advancement in the field of industrial manufacturing. It combines precision, efficiency, reproducibility, flexibility, and material optimization, providing a solution tailored to the challenges of modern industrial production.



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